



**NOTE:**  
**Limit and flag circuits give the flexibility to wire in standard 12V-24V limits and flags or wire in 5V level limits and flags on a channel basis. The default is set for the standard 12V to 24 inputs, but if the resistor pack is added to the circuit, the card can read 5V inputs. Please contact THCE to confirm your Brick configuration.**  
**If you would like to know more detail about wiring, please take a look at "Brick Controller HRM.pdf".**

DISCLAIMER: THIS DWG IS FOR ILLUSTRATION ONLY. ALWAYS REFER TO MANUFACTURER DOC THIS IS AN UNCONTROLLED COPY

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DESIGNED BY:		PROJECT:	LIMITS FLAGS INPUTS J4 (AXIS 1 - 4)
VERIFIED BY:		DESCRIPTION:	BRICK CONTROLLER LIMITS INPUTS (1 - 4 AXIS)
APPROVED BY:		DRAWING NO.:	XXXXXXX
DATE:	24/JAN/2011	REVISION:	1
		NOTE:	